

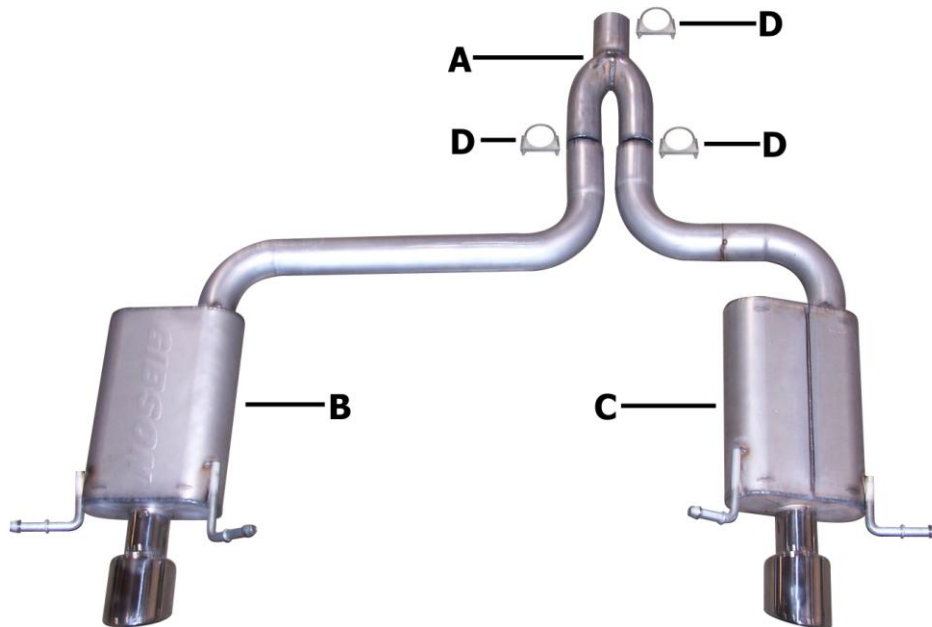


PERFORMANCE EXHAUST SYSTEMS

Installation Instructions

Cat-Back Stainless Dual Split Rear Exhaust
Chrysler Pacifica, 4.0L, AWD

Part #616521



ITEM	PART	QUANTITY	DESCRIPTION
A	1209-700964S	1	2.5" Stainless Y-pipe
B	11230S-3	1	Stainless Driver Side Muffler Assembly
C	11230S-4	1	Stainless Passenger Side Muffler Assembly
D	5757	3	2.5" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #616521

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. First, remove the stock exhaust. Remove the clamp on the driver side pipe in the center of the vehicle. Then cut just before the factory Y-pipe. (See pictures) Disengage the welded hangers. Use WD-40 to aid in this process. Do not remove the rubber grommets as you will reuse them to mount the new system. Now remove the exhaust system.



6. Next, install the driver side muffler assembly #B onto the Y-pipe. Insert welded hangers into rubber grommets. Use clamp #D to secure. Do not tighten.



3. Install Y-pipe #A onto your existing stock front pipe and secure with clamp #D. Do not tighten.



8. When you have everything in place, firmly tighten all clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



4. Install passenger side muffler assembly #C onto Y-pipe. Insert welded hangers into rubber grommets. Use clamp #D to secure assembly to Y-pipe. Do not tighten.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**